





Applicant Indetex Torkonjestraat 21c 8510 Marke Belgium Reference

Application

Testing and classification of the burning behaviour according to EN 13773.

Test material

"INDIANO"

Material used in testing was anonymized for laboratory purposes. A detailed sample list is contained in the report.

Issuing and Signatures
Number of pages contained: 9
Original Issue / Vienna 18.12.2017 / AA
Translation

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1 Order

1.1 Chronology

Date

Received

Order

22.11.2017 29.11.2017

Testing and classification of the burning behaviour according to

EN 13773.

1.2 Samples

Nr. Received

Sample Identification

1 29.11.2017

"INDIANO"

(Unless otherwise stated samples are provided by the customer.)

2 Findings / Tests performed

2.1 Description of the specimen

Description of the specimen according to DIN 60 000*

Tested sample: 1

Type of material (a	ccording to the applicant)	100% Polyester	
Technological des	cription	woven fabric	

2.2 Washing procedure for textile testing

Test conditions

Tested sample: 1

According to EN ISO 6330

Standard washing machine: Wascator FOM 71 CLS

Washing procedure: 3M - mild washing 30 °C

Total mass of the specimen: 1680 g

Load: 2 kg

Loading fabric: knitted 100 % polyester Washing detergent: ECE 2 washing detergent

Water hardness: 0 ° dH

Number of washing processes: 1 and 12 washing process Drying procedure: line drying and afterwards ironing with 110°C

2.3 Determination of the ignitability of vertically oriented specimen (small flame)

Test Conditions

According to EN 1101 and EN 13773

Conditioning climate: 20 ± 2 °C / 65 ± 2 % relative humidity Test climate: temperature: 23 °C, relative humidity: 34 %

Specimen size: 200 mm x 80 mm

Test gas: Propan

Mode of ignition: Edge ignition

Cleaning procedure: 1 washing process (see 2.2)

Test results

Tested sample: 1

	Longitudinal d	irection		Cross direction			
Ignition	Nun	nber of	Ignition	Nur	lumber of no ignitions		
time	Ignitions	no ignitions	time	Ignitions			
1 s	0	1	1 s	0	1		
2 s	0	1	2 s	0	1		
3 s	0	1	3 s	0	1		
4 s	0	1	4 s	0	1		
5 s	0	1	5 s	0	1		
10 s	0	1	10 s	0	1		
15 s	0	1	15 s	0	1		
20 s	0	5	20 s	0	5		
Middle igi	nition time:	> 20 s	Middle ig	nition time:	> 20 s		

1	
Minimum ignition time.	~ 20 o
Minimum ignition time:	> 20 S
3	

2.4 Determination of the flame spread of vertically oriented specimen with large ignition source

Test conditions

According to EN 13 772

Conditioning climate: 20 ± 2 °C/ 65 ± 5 % relative humidity

Gas: Propan

Cleaning procedure: none, tested in supplied condition

Test results

Tested sample: 1

	exposed surface	1 st marker thread severed	3 rd marker thread severed	Time from start of inflammation to burning through of the 1st marker thread		destroyed length	flaming debris
Longitudin	al direction						
Sample 1	right side	no	no			13 cm	no
Sample 2	back side	no	no			13 cm	no
Sample 3	right side	no	no			12 cm	no
Sample 4	right side	no	no			13 cm	no
Cross direc	ction						
Sample 1	right side	no	no			14 cm	no
Sample 2	back side	no	no	<u></u>	- -	13 cm	no
Sample 3	right side	no	no			13 cm	no
Sample 4	right side	no	no		<u></u> -	12 cm	no

Precision

With an interlaboratory test with 16 textilen samples in 11 European laboratories it showed up that the determined results are reproducible and repeatable.

Between all laboratories agreeing results showed up. The uncertainty of the measurement [u] corresponds therefore to the dispersion of the individual values of the respective examination.

2.5 Determination of the flame spread of vertically oriented specimen with large ignition source

Test conditions

According to EN 13 772

Conditioning climate: 20 ± 2 °C/ 65 ± 5 % relative humidity

Gas: Propan

Cleaning procedure: 12 washing processes (see 2.2)

Test results

Tested sample: 1

	exposed surface	1 st marker thread	3 rd marker thread	Time from inflammation through	to burning	destroyed	flaming
	Surface	severed severed		1 st marker 3 rd marker thread thread		length	debris
Longitudina	al direction						
Sample 1	right side	no	no			13 cm	no
Sample 2	back side	no	no	-		13 cm	no
Sample 3	right side	no	no	=-		13cm	no
Sample 4	right side	no	no			13 cm	no
Cross direc	tion						
Sample 1	right side	no .	no			13 cm	. no
Sample 2	back side	no	no			13 cm	no
Sample 3	right side	no	no			14 cm	no
Sample 4	right side	no	no			14 cm	no

Precision

With an interlaboratory test with 16 textilen samples in 11 European laboratories it showed up that the determined results are reproducible and repeatable.

Between all laboratories agreeing results showed up. The uncertainty of the measurement [u] corresponds therefore to the dispersion of the individual values of the respective examination.

2.6 Determination of dropping behaviour

Test conditions

According to EN 13772
Type of specimen: curtain

Cleaning procedure: none, tested in supplied condition

Test results

Tested sample: 1

	Longitu	dinal direction		Cross direction				
Sample	Dropping	Number of drops	lgniting dropping	Sample	Dropping	Number of drops	lgniting dropping	
1	yes	3	no	1	no	0		
2	no	0		2	no	0		
3	yes	(1) (1) (1) (1) (1)	no ·	3	no	0		
4	yes	2	no	4	no	. 0	. 5 4 7 6	

Note: "nicht tropfend" – behaviour is in accordance with the former ÖNORM B 3800 part 1 point 6.1dripping class Tr1. According to agreement, the assessment of the dropping behaviour is based on the "5-drop-rule". Because the fall of less than 5 drops poses no risk, the tested sample can be classified into dripping class Tr1 – nicht tropfend.

2.7 Determination of dropping behaviour

Test conditions

According to EN 13772
Type of specimen: curtain

Cleaning procedure: 12 washing processes (see 2.2)

Test results

Tested sample: 1

Longitudinal direction						Cross direction			
	Sample	Dropping	Number of drops	lgniting dropping	Sample	Dropping	Number of drops	lgniting dropping	
	1	no	1	no	1	no	1	no	
	2	no	1	no	2	no	0		
	3	no	3	no	3	no	1.5	no	
	4	no	2	no	4	no	0		

Note: "nicht tropfend" – behaviour is in accordance with the former ÖNORM B 3800 part 1 point 6.1dripping class Tr1. According to agreement, the assessment of the dropping behaviour is based on the "5-drop-rule". Because the fall of less than 5 drops poses no risk, the tested sample can be classified into dripping class Tr1 – nicht tropfend.

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3 Classification

The tested sample "INDIANO" can be classified in as:

Class 1 according to EN 13773 "nicht tropfend" according to EN 13773 ")

*) Not dropping behaviour corresponds in accordance with the former standard ÖNORM B 3800 part 1 point 6.1 to the drop-education class Tr1- nicht tropfend. The determination of the dropping behaviour is done by the "5 drop-rule" according to agreement. In the case of falling down of less than 5 drops there is no risk involved. Therefore the sample is classified as Tropfenbildungsklasse Tr1 – nicht tropfend.

4 Remarks

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End of report

